2003-2006 Gen3 Montero NP

Steel Side Rail Installation Instructions

- 1. Remove the existing factory running boards from the vehicle. There are 3 mounts holding each running board to the chassis to unbolt (front, middle, and rear) as well as 2 wire harnesses for the step lights.
- 2. Loosely bolt the 6 new brackets in the same place that the factory running board brackets were located (along the rear side of the chassis mounts) by reusing the factory hardware. Each bracket is labeled with an "L" or "R" denoting which side of the vehicle is for. There is 1 Left and 1 Right bracket that have an extra circular hole drilled into their mounting face designed for the front mount location on Gen4 Pajeros. This is not applicable to Gen3 Monteros so the brackets can be installed at any location on their respective side. For reference, if new hardware is needed the front and rear mounts each use 2x M10x25x1.25 bolts and the middle mount uses 2x M8x25x1.25 bolts. Leave the brackets loosely fitted, do not torque them down all the way yet.
- 3. Loosely bolt the rails to the brackets now on the vehicle using the supplied M8 hardware in the following order: Bolt + lock washer + flat washer through the top side with a flat washer + nut on the underside. The longer side of the rail should be nearest to the chassis with the smaller kickout side facing out. Leave the rails loosely fitted, do not torque them down all the way yet.
- 4. Adjust the side rails to your desired position and then tighten up all bolts.
- 5. Fit the provided plastic end caps on the rail ends (a bead of silicone sealant is recommended for extra water protection).