



Gen 2 Pajero Transmission Guard Installation Instructions

With your kit you will have received a large transmission guard, 2x M8 x 25 long bolts, flat and spring washers, and a nutsert kit (separate instructions supplied for the nutsert installation).

1. On the cross member past your transmission there are 2 holes approximately 475 mm apart which are about 9mm, these need to be drilled out to 11mm and nutserts need to be inserted into these holes using the supplied instructions on page 2.
2. Loosen the 2 bolts that hold the rear of the sump guard on so that you can slide the slotted end of the transmission guard under the sump guard and push the rear of the transmission guard up against the next cross member and screw the supplied 10mm bolts into the previously installed nutserts . Now tighten all bolts.
3. It is recommended that all bolts are checked regularly to ensure that they have not come loose.



INSTRUCTIONS FOR MANUALLY INSTALLING 8mm NUTSERTS

We have supplied 4 nutserts and a test piece of sheetmetal so you can do one before you do it on your car.

We have also supplied a sample of a squashed nutsert showing what you are trying to achieve.

Drill 11.0mm hole into vehicle cross member.

Screw nut onto supplied M8 bolt.

Place washer onto bolt

Put bolt through hole on supplied tool.

Place washer over bolt.

Screw nutsert onto bolt with 3 or 4 threads protruding out the end of the nutsert.

Tighten nut up finger tight so that the supplied tool is squashed between the nut and the nutsert.

Push nutsert into predrilled hole in the vehicle.

Use 13mm spanner on bolt and tighten the nut with a spanner, whilst also holding the supplied tool.

The intention is to expand the nutsert to prevent it from spinning in the drilled hole.

Quite a bit of tension is required to achieve this.

When complete undo nut and screw.

If you have any questions whatsoever do not hesitate to ring me.

Here is a YouTube video showing how to manually insert a nutsert:

https://www.youtube.com/watch?v=AfQIYLSKGwI&ab_channel=KeithIfixit