

Fitting Instructions

1INS89

Remove arm from vehicle

Remove the OME shell and rubber bushing from the arm ensuring not to damage the housings, if pressing bushing out its very important to use smaller pressing tool than the housing ID so as not to enlarge the housing inside diameter, see instructions 1INS53 included for other option than using press tools.

After removal of original bushing from the arm file and smooth all sharp edges where bush flange will locate on arm housing, failure to do this will allow the sharp edge to slice the ear off the bush in operation and void warranty.

Super Important: Bushings **must** be fitted as per illustration below; part lettering is stamped into all bushings on side wall.

Picture illustration below is “plan view” of Passenger side rear upper control arm on RHD vehicles or in LHD countries it’s the Drivers side upper.

Both housings must have the bushings fitted with,

- ✓ CDH (larger ear/flange) facing forward towards the rear of the vehicle
- ✓ CDD (small ear/flange) facing forward toward the engine.

Using grease supplied apply liberally only to the internal of the poly bushing filling the grease rings and the outer poly flange faces which mate up to the vehicle mounts.

